



List 591

OSG COBALT HSS TPET, 1° Taper per Side

SPEED
FEED
1511

HSS-Co

BR

3 FLUTE

25°



WELDON
FLAT

REG

LONG

EXTRA
LONG

PACKED
1 PIECE

Cutting Diameter Tolerance

1/16" ≤ D ≤ 5/8" +0 / -10'



EDP Number		Diameter		Length of Cut	Overall Length	Shank Diameter
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
5910100	●	1/16	0.500	1.750	0.188	
5910200	●	1/16	1.000	2.250	0.188	
5911100	●	5/64	0.500	1.750	0.188	
5911200	●	5/64	1.000	2.250	0.188	
5912100	●	3/32	0.750	2.000	0.188	
5912400	●	3/32	1.500	2.688	0.188	
5914100	●	1/8	0.375	1.625	0.188	
5914200	●	1/8	0.750	2.000	0.188	
5914300	●	1/8	1.000	2.250	0.188	
5915100	●	3/16	0.750	2.625	0.375	
5915200	●	3/16	1.250	3.125	0.375	
5916100	●	1/4	0.750	2.500	0.375	
5916300	●	1/4	1.250	3.000	0.375	
5916400	●	1/4	2.250	4.000	0.375	
5916500	●	1/4	3.250	5.000	0.375	
5917100	●	3/8	1.250	3.250	0.500	
5917200	●	3/8	2.250	4.250	0.500	
5917300	●	3/8	3.250	5.250	0.500	
5918100	●	1/2	1.250	3.250	0.500	
5918200	●	1/2	2.250	4.250	0.500	
5918300	●	1/2	3.250	5.375	0.625	
5919100	●	5/8	4.250	6.500	0.750	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
Note: Other coatings available upon request.

STE

P					M			K	N		S		H						
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel						
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium							
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1045	1065	4140	4340														
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

